

Item

Inspection SW Application for ISONIC 3510 - Pha Vertical Line Focusing Scanning and Imaging application: inspection of narrow gap heavy the ER welds in tubes and similar objects)

⇒ True-To-Geometry Volume Corrected Imaging - Cross

- ⇒ Sector-Scan Cross Sectional Coverage
 ⇒ Intuitive Image Guided PA Pulser Receiver with Beam
- ⇒ DAC / TCG Normalization
- Built-In Ray Tracer Scanning Pattern Design
- ⇒ Independent on TCG Angle Gain Compensation / Gain
- ➡ Automatic Coupling Monitor Encoded and Time based C-Scan
- 100% Raw Data Capturing
- ➡ FMC/TFM Protocol for the data acquisition and imaging
 ➡ Automatic Defects Alarming Upon C-Scan Acquisition
- ⇒ Automatic Creation of Editable Defects List

➡ Puzzling Suitable C-Scan Inspection Record - Ability of Both Side with Storing a Number of Files Mergeable Into a Si ⇒ Comprehensive Postrpocessing Including:

→ Recovery and Evaluation of Captured A-Scans from (Sector Scan) and C-Scans

- → Recovery of Cross Sectional Views from the Record
- Converting Recorded C-Scans or their Segments inter Off-Line Gain Manipulation
- Off-Line DAC Normalization of the Recorded Images
- Numerous Filtering / Reject Options (by Geometry /
- Defects Sizing Creation of Defect List and Storing it Into a Separate
- → Automatic creating of inspection reports hard copy / PDF File



Inspection of longitudinal ERW – calibration block



	Order Code (Part ##)
ased Array Modality: VLFS CU – of Tubular Objects (typical hickness longitudinal welds,	SWA 3510007
Sectional and Top (C-Scan)- / Side- /	
Forming View	
n Per Focal Law Correction	
g Completed	
f Scanning Weld In Several Shots from ingle File Inspection Report	
the Recorded Cross Sectional Views	
ed C-Scans to 3D Images	
s / DAC Evaluation / Position / By Amplitude db-toDAC / etc)	
File	

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2	-/	lenk			Vidth Measurements
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2		Paint			
1		Max Ech	0	F	iltering
5		Show All S	kips	•	OFF
		VC(A)	Angle		Zoom
	-().8 dB	71.5°		X2.0 X1 X2 X3
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	Coloring Pseudo2 Flank Vormaliz Paint Max Ech Show All S	▼ e To DAC o kips ▼	Thickness Measurements Width Measurements Filtering OFF
mplitude	VC(A)	Angle	x2.0 X1 X2 X3
81.2%	0.3 dB	41.0°	
35	39.	42)	45 50
		III	